FORM

 $\begin{array}{c} D0E/RL\text{--}88\text{--}21 \\ Doubl\,e\text{--Shell} \ Tank \ System \end{array}$ 9/30/99 Rev. 9,

I. EPA/STATE I.D. NUMBER

Please print or type in the unshaded area	as only
(fill-in areas are spaced for elite type, i.e.	12 character/inch)

3	DA					
FOR OFFICIAL	USE ONLY				'	
APPLICATION APPROVED	DATE RECEIV (mo., day, & y			COMMENTS		
I. FIRST OR RE	VISED APPLICA	TION				
	is is your first appl		below (mark one box only) to indicate what you already know your facility's EPA/ST			
	CATION (place a	Υ	v and provide the appropriate date) (See instructions for definition of "existing Complete Item below.)	" facility. 2. NE\	W FACILITY (Com	plete item below)
	DATE (mo. day 8 vr.) OPERATION R			GAN OR CED (use	THE OIL	DR NEW FACILITIES, PROVIDE HE DATE, (mo., day, & yr.) PERATION BEGAN OR IS KPECTED TO BEGIN
	PLICATION (place		elow and complete Section I above) "ATUS PERMIT" 2. F	ACILITY HAS A FINAL PERM	IIT	
II. PROCESS -	CODES AND CA	PACITIES				
codes. If mo	re lines are neede	d, enter th	the list of process codes below that best e code(s) in the space provided. If a proc the space provided on the (Section III-C,	ess will be used that is not inc		
B. PROCESS D	DESIGN CAPACIT	Y - For ea	ach code entered in column A enter the ca	apacity of the process.		
	DESIGN CAPACIT		ach code entered in column A enter the ca	apacity of the process.		
 AMOUNT UNIT OF 	Γ - Enter the amou	ınt. each amou	ach code entered in column A enter the ca unt entered in column B(1), enter the code ed below should be used.		codes below that o	describes the unit of measure used
1. AMOUNT 2. UNIT OF Only the t	Γ - Enter the amou	ınt. each amou	unt entered in column B(1), enter the code		codes below that of PRO- CESS CODE	describes the unit of measure used APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY
AMOUNT UNIT OF Only the t	F - Enter the amou MEASURE - For units of measure t	each amou hat are list PRO- CESS	unt entered in column B(1), enter the code ed below should be used. APPROPRIATE UNITS OF MEASURE FOR PROCESS	e from the list of unit measure	PRO- CESS	APPROPRIATE UNITS OF MEASURE FOR PROCESS
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1. AMOUNT 2. UNIT OF Only the of the original orig	F - Enter the amount MEASURE - For units of measure to ROCESS (barrel, drum, etc.)	each amou hat are liste PRO- CESS CODE	unt entered in column B(1), enter the code ed below should be used. APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY GALLONS OR LITERS GALLONS OR LITERS CUBIC YARDS OR CUBIC METERS	PROCESS Treatment: TANK SURFACE IMPOUNDME	PRO- CESS CODE T01 NT T02	APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY GALLONS PER DAY OR LITERS PER DAY GALLONS PER DAY OR LITERS PER DAY
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hold 200 gallons and the other can hold 400 gallons. The facility also has an incinerator that can burn up to 20 gallons per hour.

B. PROCESS DESIGN CAPACITY A. PROCESS

LINE NUMBER	CODE (from list above)	1. AMOUNT (specify)	2. UNIT OF MEASURE (enter code)	FOI	R OFFI ON	CIAL U LY	SE
X-1	S02	600	G				
X-2	T03	20	E				
1	S02	124,654,500	L				
2	T01	124,654,500	V				
3							
4							
5							
6							
7							
8							
9							
10							

C. SPACE FOR ADDITIONAL PROCESS CODES OR FOR DESCRIBING OTHER PROCESS (CODE "T04"). FOR EACH PROCESS ENTERED HERE INCLUDE DESIGN CAPACITY.

The Double-Shell Tank (DST) System began operations between November 1955 and October 1986 (refer to the Tank Table on pages 3 and 4). The DST System is used for the interim storage (S02) of liquid mixed waste generated on the Hanford Facility. Several operating units in the 200 East and 200 West Areas transfer liquid mixed waste through buried double-encased transfer lines to designated underground DSTs. Other types of liquid mixed waste in the DST System are received from railroad tank car transfers, tank truck transfers, the Single-Shell Tank (SST) System, and smaller temporary storage tanks.

Pretreatment will be performed as necessary at a future unit and/or at the 242-A Evaporator. The low-level liquid mixed waste is accumulated in the DST System until the waste is transferred for treatment to a proposed low-level vitrification plant in preparation for final disposal. The high-level liquid mixed waste from the DST System could be treated at the proposed Hanford Waste Vitrification Plant (HWVP) and shipped to a national repository for disposal. The HWVP could be superseded by another high-level waste immobilization facility.

The tanks in the DST System are considered treatment units (T01) because chemicals can be added for corrosion control, the waste can be mixed using equipment such as airlift circulators or pumps, and water can be evaporated from the aging waste tanks by adding heat.

The tanks in the DST System are shown on the Tank Table (pages 3 and 4), which includes tank numbers, locations, design capacities, and operational dates. The specific TSD unit boundaries will be defined in the DST System Dangerous Waste Part B permit application documentation.

The maximum process design capacity for tank storage at the DST System is approximately 124,654,500 liters (32,930,230 gallons). The maximum process design capacity for tank treatment at the DST System is approximately 124,654,500 liters (32,930,230 gallons).

Tank Table

1. There are twenty-four nonaging* DSTs.

Tank Number	Location	Design Capacity (liters)	Operation Date	
241-AN-101	200 East Area	4,542,480	9/81	
241-AN-102	200 East Area	4,542,480	9/81	
241-AN-103	200 East Area	4,542,480	9/81	
241-AN-104	200 East Area	4,542,480	9/81	
241-AN-105	200 East Area	4,542,480	9/81	
241-AN-106	200 East Area	4,542,480	9/81	
241-AN-107	200 East Area	4,542,480	9/81	
241-AP-101	200 East Area	4,542,480	10/86	
241-AP-102	200 East Area	4,542,480	10/86	
241-AP-103	200 East Area	4,542,480	10/86	
241-AP-104	200 East Area	4,542,480	10/86	
241-AP-105	200 East Area	4,542,480	10/86	
241-AP-106	200 East Area	4,542,480	10/86	
241-AP-107	200 East Area	4,542,480	10/86	
241-AP-108	200 East Area	4,542,480	10/86	
241-AW-101	200 East Area	4,542,480	8/80	
241-AW-102	200 East Area	4,542,480	8/80	
241-AW-103	200 East Area	4,542,480	8/80	
241-AW-104	200 East Area	4,542,480	8/80	
241-AW-105	200 East Area	4,542,480	8/80	
241-AW-106	200 East Area	4,542,480	8/80	
241-SY-101	200 West Area	4,542,480	4/77	
241-SY-102	200 West Area	4,542,480	4/77	
241-SY-103	200 West Area	4,542,480	4/77	

^{*} Nonaging is a waste that is not neutralized current acid waste.

2. There are four aging* waste DSTs.

Tank Numbers	Location	Design Capacity (liters)	Operation Date
241-AY -101	200 East Area	3,785,400	4/71
241-AY-102	200 East Area	3,785,400	4/76**
241-AZ-101	200 East Area	3,735,400	11/76
241-AZ-102	200 East Area	3,735,400	11/76

^{*} Aging waste is neutralized current acid waste generated from the PUREX Plant.

3. There is one tank in a transfer building.

Tank Number	Location	Design Capacity (liters)	Operation Date
241-EW-151	200 East Area Vent Station	3,028	11/55*

^{*} Estimated operational date.

4. There are five double-contained receiver tanks.

Location	Design Capacity (liters)	Operation Date
200 East Area	117,347	1983
200 West Area	117,347	12/81
200 West Area	117,347	N/A
200 East Area	61,626	1975
	200 East Area 200 West Area 200 West Area	200 East Area

^{**} Estimated operational date

IV. DESCRIPTION OF DANGEROUS WASTES

- A. DANGEROUS WASTE NUMBER Enter the four digit number from Chapter 173-303 WAC for each listed dangerous waste you will handle. If you handle dangerous wastes which are not listed in Chapter 173-303 WAC, enter the four digit number(s) that describe the characteristics and/or the toxic contaminants of those dangerous wastes
- B. ESTIMATED ANNUAL QUANTITY For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

 ENGLISH UNIT OF MEASURE CODE

 METRIC UNIT OF MEASURE CODE

POUNDS P KILOGRAMS K
TONS T METRIC TONS M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed dangerous waste: For each listed dangerous waste entered in column A select the code(s) from the list of process codes contained in Section III to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed dangerous wastes: For each characteristic or toxic contaminant entered in Column A, select the code(s) from the list of process codes contained in Section III to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed dangerous wastes that possess that characteristic or toxic contaminant.

Note: Four spaces are provided for entering process codes. If more are needed: (1) Enter the first three as described above; (2) Enter "000" in the extreme right box of item IV-D(1); and (3) Enter in the space provided on page 4, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form.

NOTE: DANGEROUS WASTES DESCRIBED BY MORE THAN ONE DANGEROUS WASTE NUMBER - Dangerous wastes that can be described by more than one Waste Number shall be described on the form as follows:

- 1. Select one of the Dangerous Waste Numbers and enter it in column A. On the same line complete columns B, C, and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- 2. In column A of the next line enter the other Dangerous Waste Number that can be used to describe the waste. In column D(2) on that line enter "Included with above" and make no other entries on that line.
- 3. Repeat step 2 for each other Dangerous Waste Number that can be used to describe the dangerous waste.

EXAMPLE FOR COMPLETING SECTION IV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

L	A. DANGEROUS		C. UNIT					D. PROCESSES
I N NO E .	WASTE NO. (enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	MEA- SURE (enter code)	1	1. PROCESS CODES (enter)			2. PROCESS DESCRIPTION (if a code is not entered in D(1))
X-1	K054	900	P	T03	D80			
X-2	D002	400	P	T03	D80			
X-3	D001	100	P	T03	D80			
X-4	D002			T03	D80			included with above
1	D001	426,850,108*	К	S02	T01			Storage-Tank/Treatment-Tank
* All	dangerous waste	e numbers listed are included in this	s quantity.					
2	D002		↓	4	→			↓
3	D003		↓	Ψ	→			↓
4	D004		↓	Ψ	\			↓
5	D005		→	Ψ	→			↓
6	D006		↓	4	→			↓
7	D007		V	V	↓			↓
8	D008		V	V	↓			↓
9	D009		↓	V	→			↓
10	D010		↓	V	→			↓
11	D011		↓	V	→			↓

i							
12	D018		\	↓	↓		↓
13	D019		V	\	₩		↓
14	D022		V	₩	₩		↓
15	D028		→	Ψ	Ψ		↓
16	D029		→	Ψ	Ψ		↓
17	D030		₩	₩	Ψ		↓
18	D033		₩	4	Ψ		↓
19	D034		V	₩	₩		↓
20	D035		V	₩	₩		↓
21	D036		V	Ψ	Ψ		↓
22	D038		→	₩	→		↓
23	D039		V	₩	₩		↓
24	D040		→	Ψ	Ψ		↓
25	D041		→	Ψ	Ψ		↓
26	D043		₩	4	Ψ		↓
27	WT01		V	₩	₩		↓
28	WT02		V	₩	→		↓
29	WP01		→	Ψ	Ψ		↓
30	WP02		₩	₩	Ψ		↓
31	F001		V	₩	₩		↓
32	F002		V	₩	₩		↓
33	F003		→	Ψ	Ψ		↓
34	F004		₩	₩	Ψ		↓
35	F005		Ψ	Ψ	Ψ		V
36	F039		4	4	V		Included With above
37							
38							
39							
40							
		· · · · · · · · · · · · · · · · · · ·					

E. USE THIS SPACE TO LIST ADDITIONAL PROCESS CODES FROM SECTION D(1) ON PAGE 3.

The types of liquid mixed waste that could be stored, chemically treated, and evaporated in the DST System are as follows:

- Dilute miscellaneous waste generated on the Hanford Facility (100, 200, 300, 400 Areas, and the 340 Complex)
- Supernate and transuranic sludges that consist of neutralized cladding removal waste generated during Plutonium-Uranium Extraction (PUREX) Plant headend operations, and waste generated during the Plutonium Finishing Plant processing
- Concentrated DST waste (slurry) from the 242-A Evaporator
- Concentrated complexed waste and complexed waste generated from B Plant processing
- Neutralized current acid waste from the first extraction column at the PUREX Plant
- Liquid waste from the SST System
- Waste from the Grout Treatment Facility
- T Plant Complex decontamination activities
- Waste from the 204-AR Waste Unloading Station
- Leachate resulting from Hanford Facility land disposal and surface impoundment operations.

It is possible that any of these waste types could be stored and/or treated in any of the nonaging or aging DSTs.

The list of dangerous waste under Section IV.A includes constituents that have not been detected in the waste; however, knowledge of processes providing the waste to the DST System indicates the strong possibility that these constituents will be in the waste. Other constituents listed under Section IV.A have not been detected in the waste; however, the DST System has the potential to store these constituents. Multi-source Leachate (F039) is included as a waste derived from nonspecific source wastes F001 through F005.

V. FACILITY DRAWING Refer to attached drawing(s).

All existing facilities must include in the space provided on page 5 a scale drawing of the facility (see instructions for more detail).

VI. PHOTOGRAPHS Refer to attached photograph(s).

All existing facilities must include photographs (arial or ground-level) that clearly delineate all existing structures; existing storage, treatment and disposal areas; and sites

of future storage, treatment or disposal areas (see instructions for more detail).						
VII. FACILITY GEOGRAPHIC LOCATION This information is provided on the attached drawing(s) and photograph(s).						
LATITUDE (degrees, minutes, & secon	nds) LONGITUDE (degrees, minutes, & seconds)					

VIII. FACILITY OWNER								
A. If the facility owner is also the facility operator as listed in Section VII on Form 1, "General Information", place an "X" in the box to the left and skip to Section IX below. B. If the facility owner is not the facility operator as listed in Section VII on Form 1, complete the following items:								
1. NAME OF FAC	1. NAME OF FACILITY'S LEGAL OWNER 2. PHONE NO. (area code & no.)							
3. STREET OR P.O. BOX	4. CITY OR TOWN	5. ST. 6. ZIP CODE						
IX. OWNER CERTIFICATION								
I certify under penalty of law that I have personally examined a inquiry of those individuals immediately responsible for obtaining there are significant penalties for submitting false information,	ng the information, I believe that the submitted information is							
NAME (print or type)	SIGNATURE	DATE SIGNED						
Keith A. Klein, Manager U. S. Department of Energy Robert M. Rosselli for 09/30/1999								
X. OPERATOR CERTIFICATION								
I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.								
NAME (print or type) SEE ATTACHMENT	SIGNATURE	DATE SIGNED						

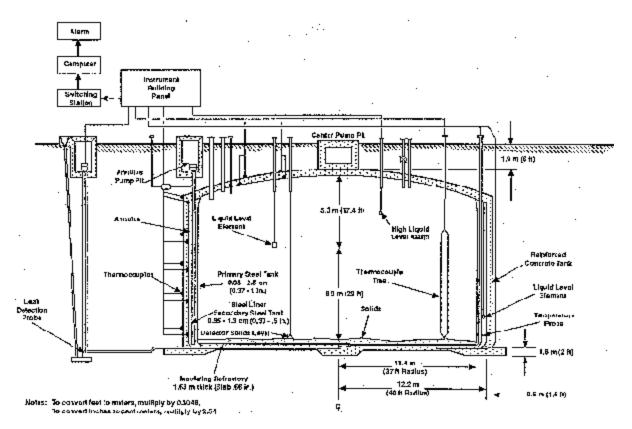
X. OPERATOR CERTIFICATION

Lockheed Martin Hanford Corporation

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

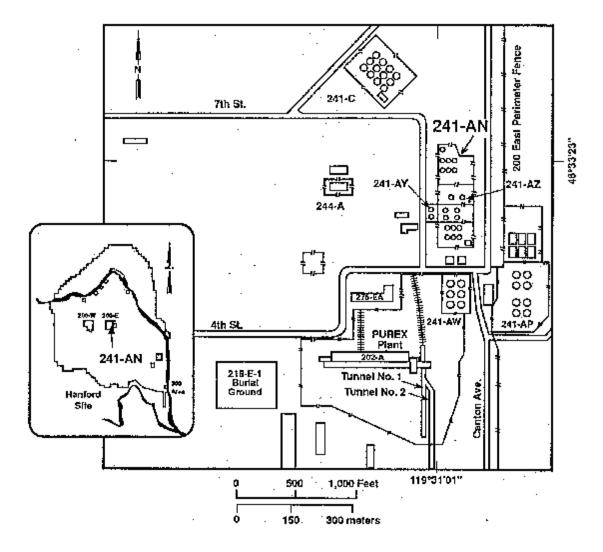
Robert M. Rosselli for	9/30/99
Owner/Operator	Date
Keith A. Klein, Manager	
U.S. Department of Energy	
M. P. DeLozier	9/24/99
Co-Operator	Date
M. P. DeLozier	
President and RPP General Manager	

Typical Nonaging Waste Double-Shell Tank



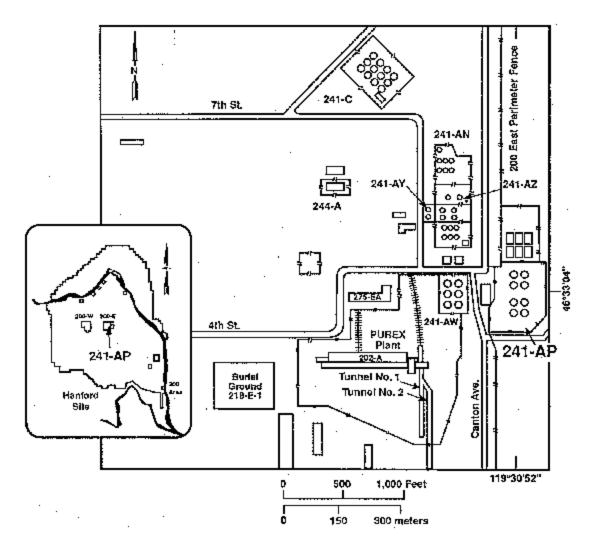
39211048.3a

241-AN Double-Shell Tank Site Plan



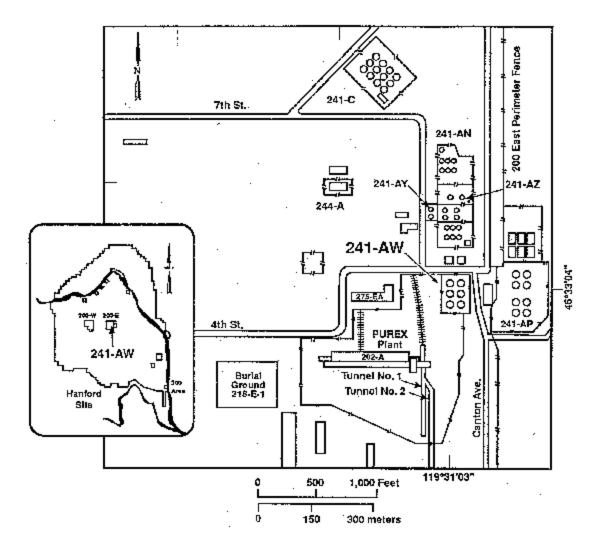
H96070161.27b

241-AP Double-Shell Tank Site Plan



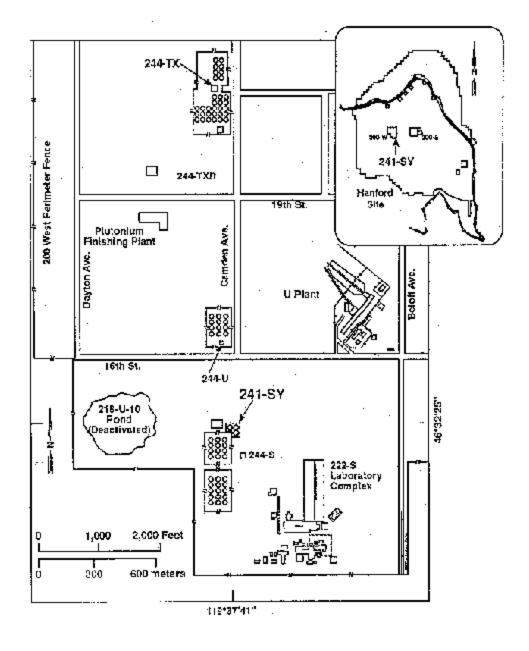
H96070161.27c

241-AW Double-Shell Tank Site Plan



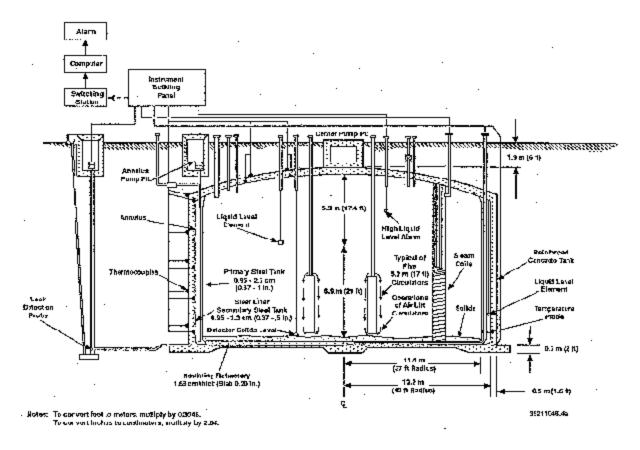
H96070161.27d

241-SY Double-Shell Tank Site Plan



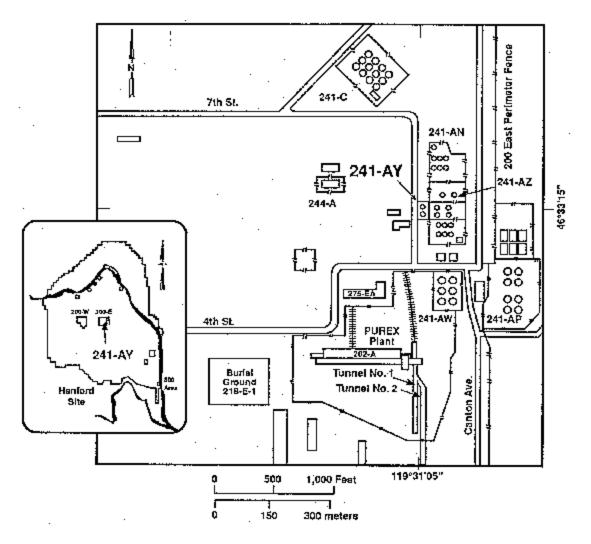
H96070161.34a

Typical Aging Waste Double-Shell Tank



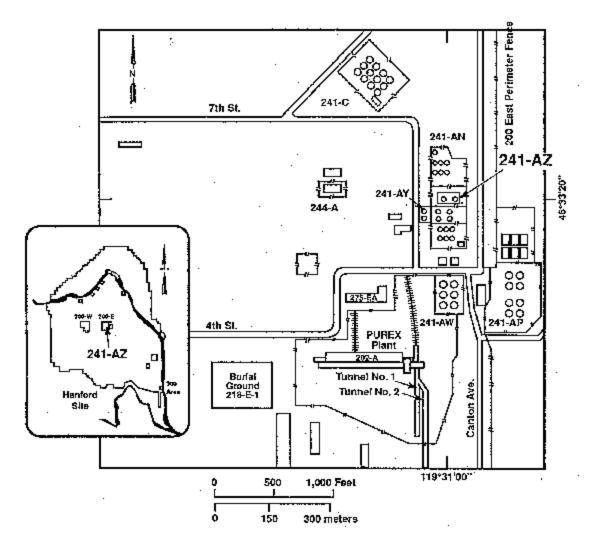
39211048.4a

241-AY Aging Waste Double-Shell Tank Site Plan



H96070161.27e

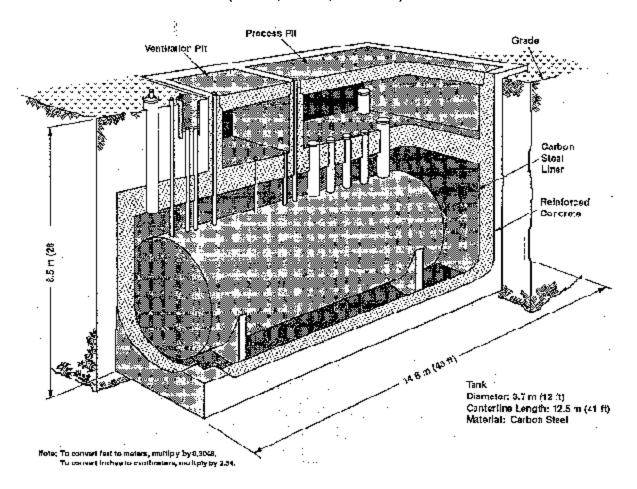
241-AZ Aging Waste Double-Shell Tank Site Plan



H96070161.27

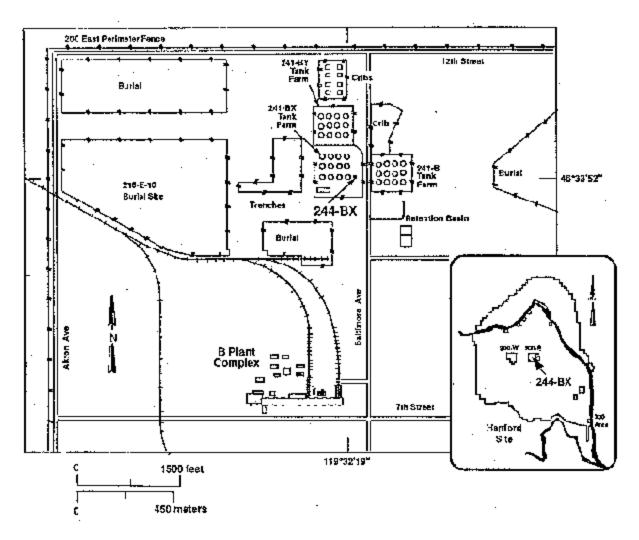
TYPICAL DOUBLE-CONTAINED RECEIVER TANK

(244-BX, 244-TX, and 244-U)



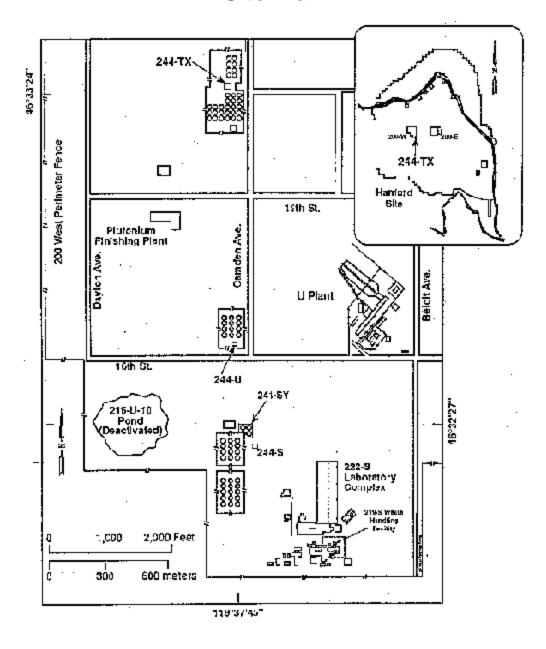
39208044.1

244-BX Double-Contained Receiver Tank Site Plan



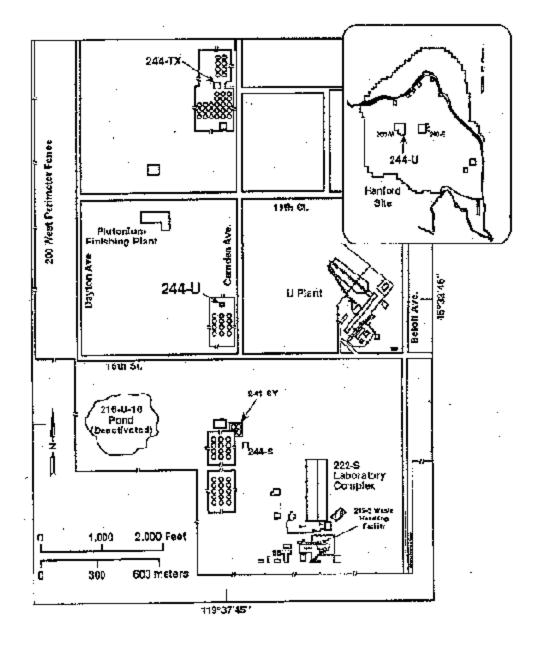
H96070161.41d

244-TX Double-Contained Receiver Tank Site Plan



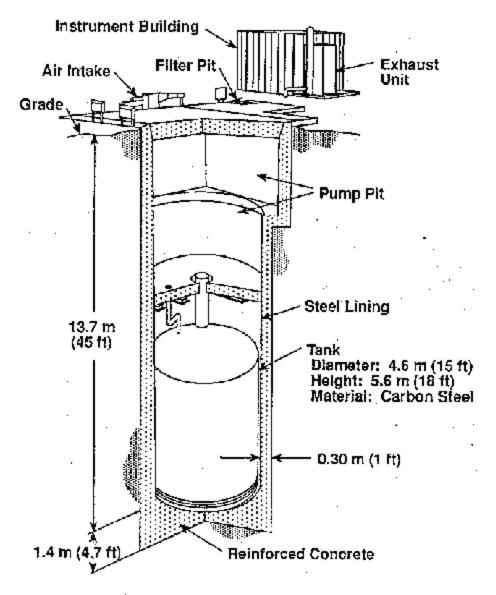
H96070161.34b R1

244-U Double-Contained Receiver Tank Site Plan



H96070161.34c

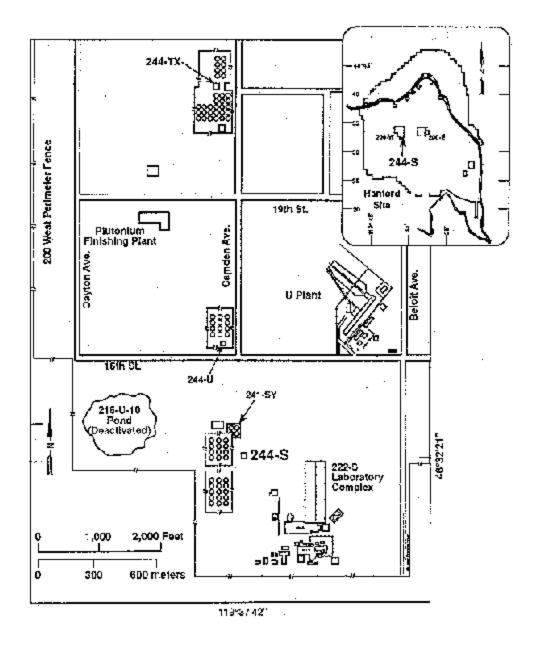
Typical Double-Contained Receiver Tank (244-A and 244-S)



Notes: To convert feet to melens, multiply by 0.9248.

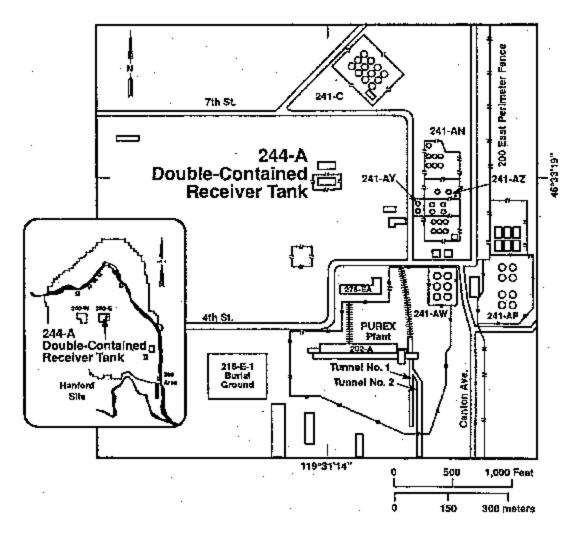
39208044.21

244-S Double-Contained Receiver Tank Site Plan



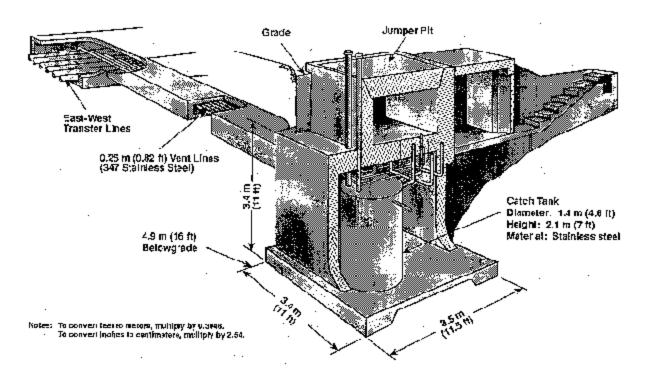
H96070161.34d

244-A Double-Contained Receiver Tank Site Plan



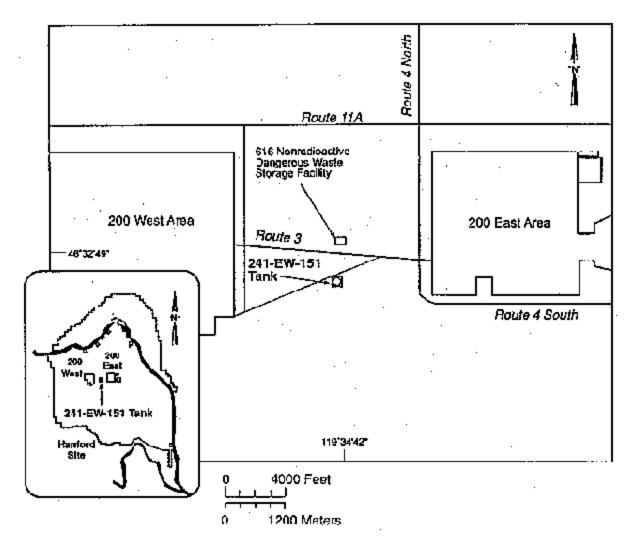
H96070161.27a

241-EW-151 TANK (200 AREA EAST-WEST VENT STATION)



39208044.2

241-EW-151 Tank (200 Area East-West Vent Station) Site Plan



H96070161.33

241-AN DOUBLE-SHELL TANKS



46°33'23" 119°31'01"

96080579-24CN (PHOTO TAKEN 1996)

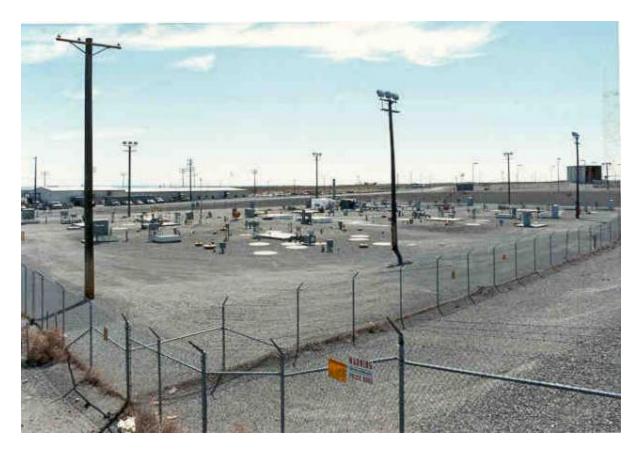
241-AP DOUBLE-SHELL TANKS



46°33'04" 119°30'52"

8704135-12CN (PHOTO TAKEN 1987)

241-AW DOUBLE-SHELL TANKS



46°33'04" 119°31'03"

8704135-11CN (PHOTO TAKEN 1987)

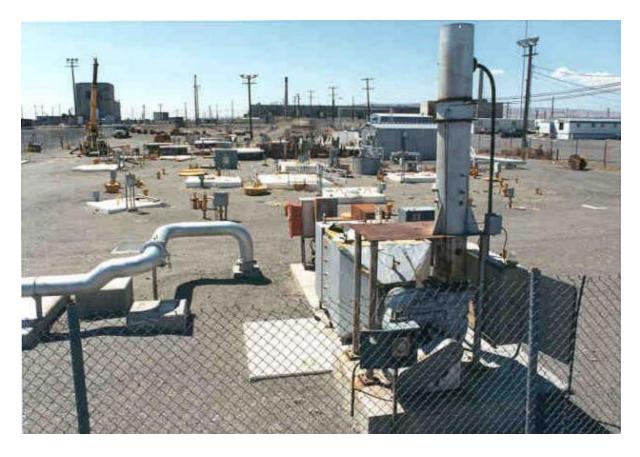
241-SY DOUBLE-SHELL TANKS



46°32'25" 119°37'41"

96080579-1CN (PHOTO TAKEN 1996)

241-AY AGING WASTE DOUBLE-SHELL TANKS



46°33'15" 119°31'05"

8704135-10CN (PHOTO TAKEN 1987)

241-AZ AGING WASTE DOUBLE-SHELL TANKS



46°33'20" 119°31'00"

96020361-17CN (PHOTO TAKEN 1996)

241-EW-151 TANK



46°32'49" 119°34'52"

8704433-17CN (PHOTO TAKEN 1987)

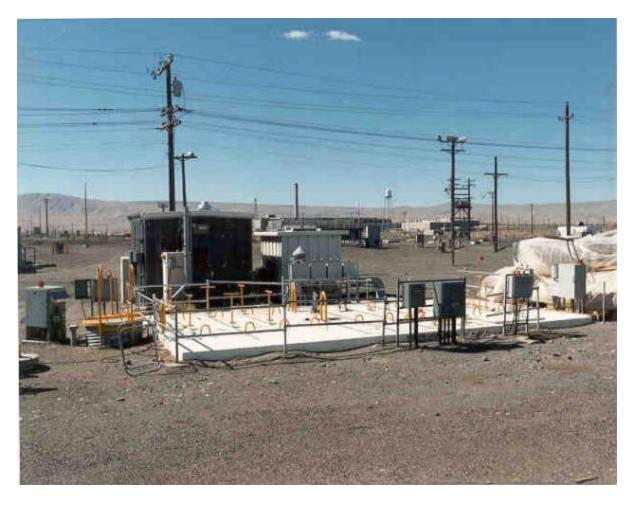
244-BX DOUBLE-CONTAINED RECEIVER TANK



46°33'52" 119°32'19"

8704135-18CN (PHOTO TAKEN 1987)

244-TX DOUBLE-CONTAINED RECEIVER TANK



46°33'24" 119°37'45"

8704433-7CN (PHOTO TAKEN 1987)

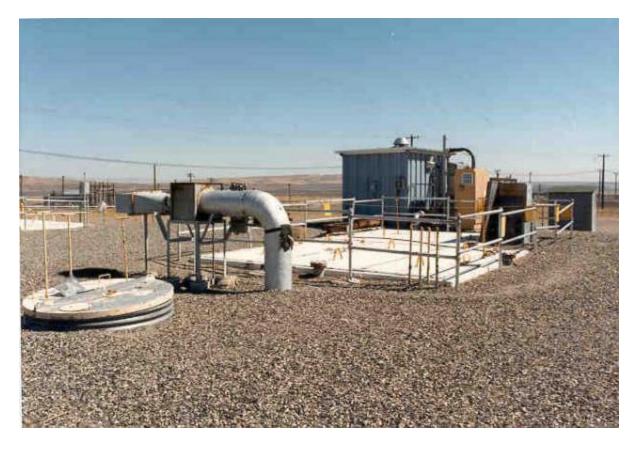
244-U DOUBLE-CONTAINED RECEIVER TANK



46°32'46" 119°37'45"

8704433-4CN (PHOTO TAKEN 1987)

244-A DOUBLE-CONTAINED RECEIVER TANK



46°33'19" 119°31'14"

8704433-15 (PHOTO TAKEN 1987)

244-S DOUBLE-CONTAINED RECEIVER TANK



46°32'21" 119°37'42"

8704433-2CN (PHOTO TAKEN 1987)